

# **Lições Aprendidas no Desenvolvimento da Boia Meteoceanografica Nacional (BMO-BR)**

***Lessons Learned from the Development of a  
Brazilian Metocean Buoy (BMO-BR)***

## Partners:

PETROBRAS Research Centre

UFRJ (COPPE/PENO/LIOc)

HOLOS Brasil Ltda.

NAVCON (Navegação e Controle Ltda.)

AMBIDADOS (Soluções em Monitoramento Ambiental Ltda.)

## Overview

1. Introduction;
2. Development Phases;
3. Results so far;
4. Lessons learned;
5. Concluding remarks.

## What exactly is BMO-BR?

- ▶ Buoy-based metocean multi-parameter measuring system;
- ▶ Internal data processing & storage payload;
- ▶ Two-way satellite data transmission, Wi-Fi, BT;
- ▶ Entirely built (hull) and integrated by local (Brazil) suppliers;

## BMO-BR as a R&D Project

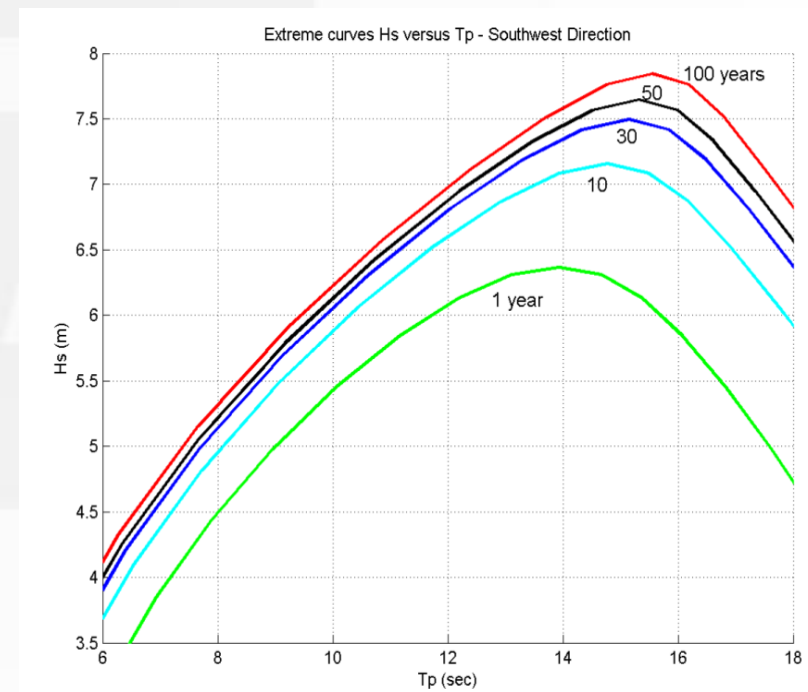
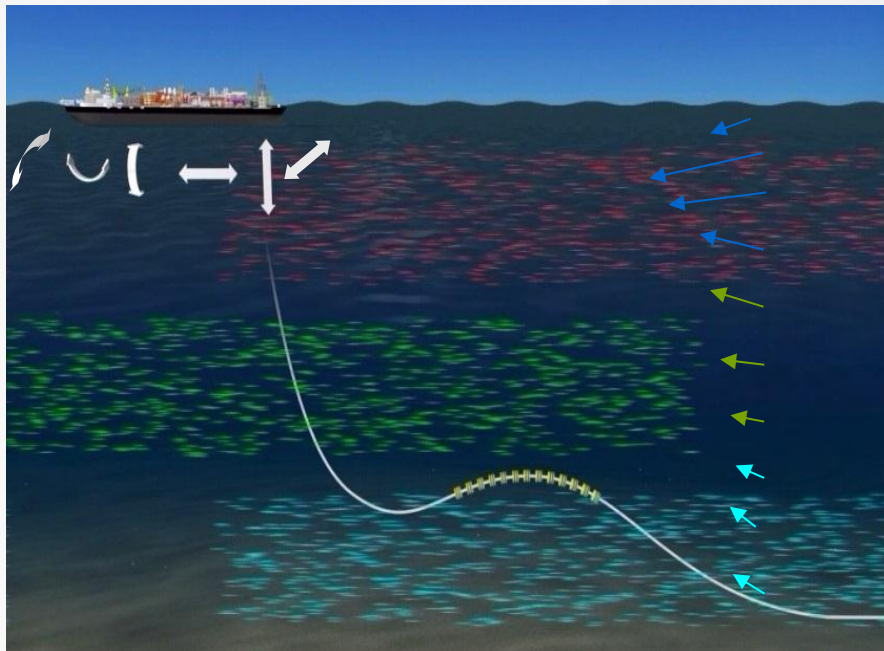
**“New Technology and Innovation in Sensors and Metocean Sampling”**

**Kick-off:** 2009 (but planned since 2006);

**Objective:** Develop a buoy system with local suppliers;

**Deliverable:** BMO-BR on TRL-8 (operational).

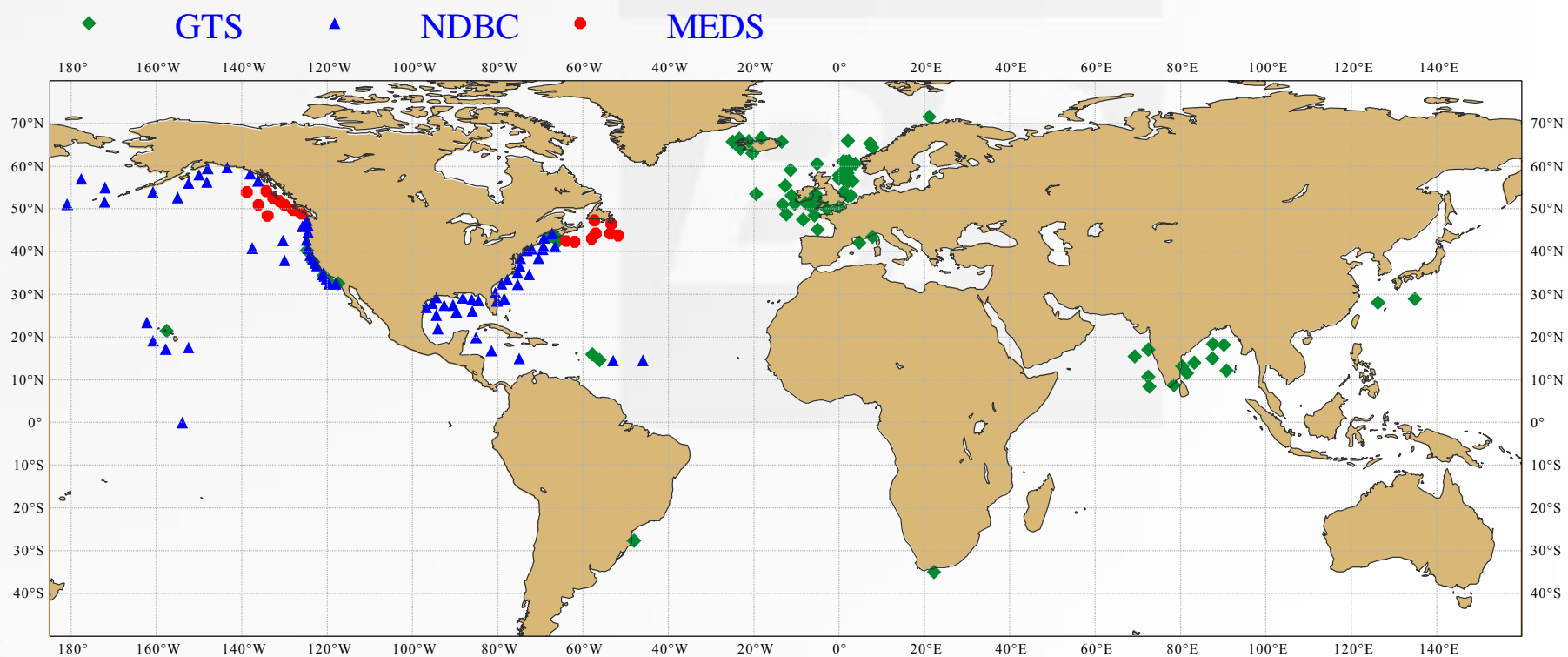
## What do offshore O&G Enterprises need ocean data for?



## **PETROBRAS experience with commercial systems**

- ▶ **High acquisition costs (Currency rates, transport, customs);**
- ▶ **High operational costs (logistics, commissioning, maintenance);**
- ▶ **High downtime rate (parts & technical assistance from abroad);**
- ▶ **Low flexibility, non-scalable proprietary systems;**
- ▶ **Data quality uncertainties;**

## Motivation... (back in 2006)





## Phase 1 (2009 - 2012)

- ▶ Full Scale Prototype and Environmental Test;
- ▶ System functions, performance and reliability;

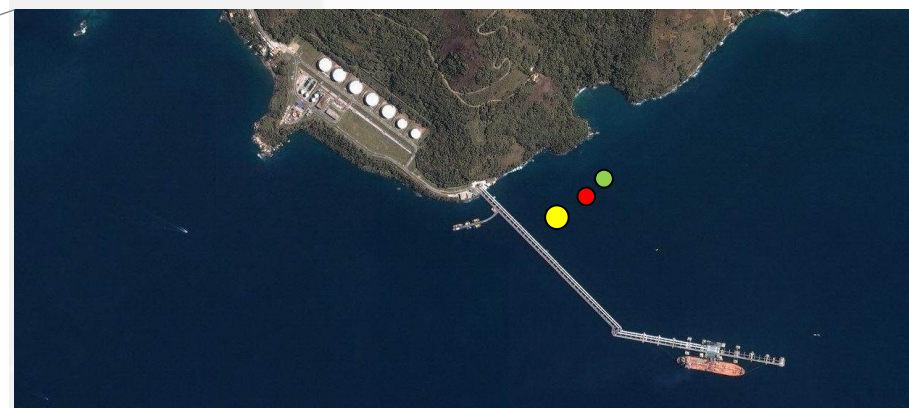
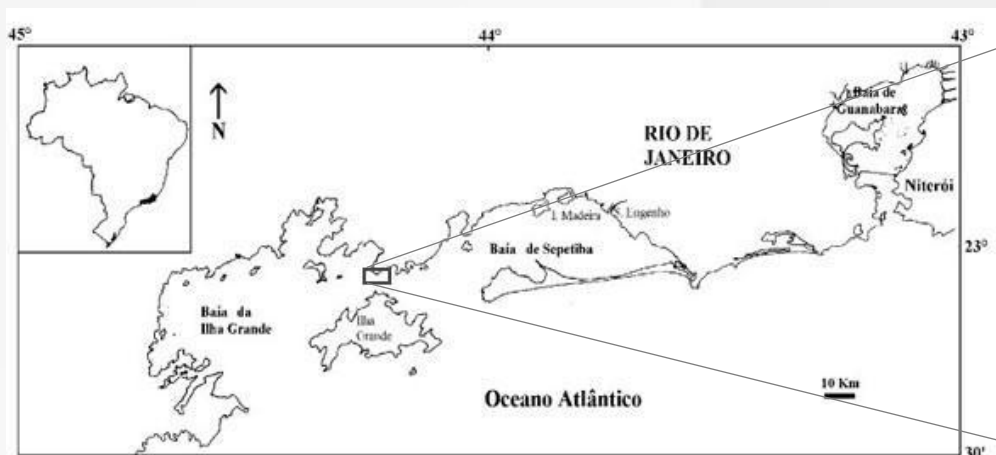
## Phase 2 (2013 - 2016)

- ▶ Pre-production System Test;
- ▶ Operational units w/ full interface in the intended environment;

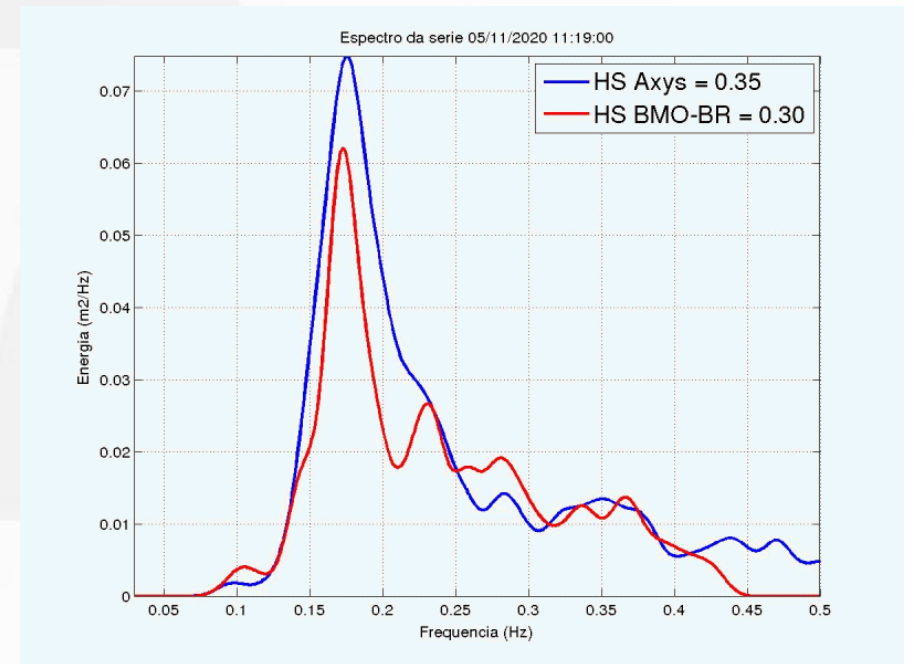
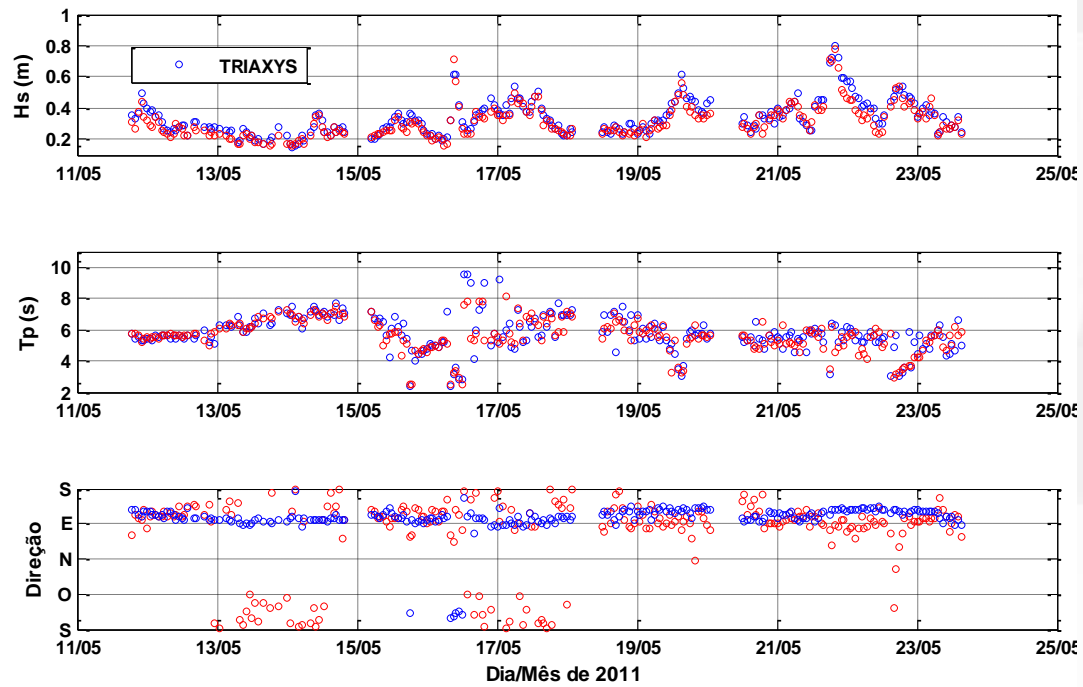
## Phase 1 (2009 - 2012)



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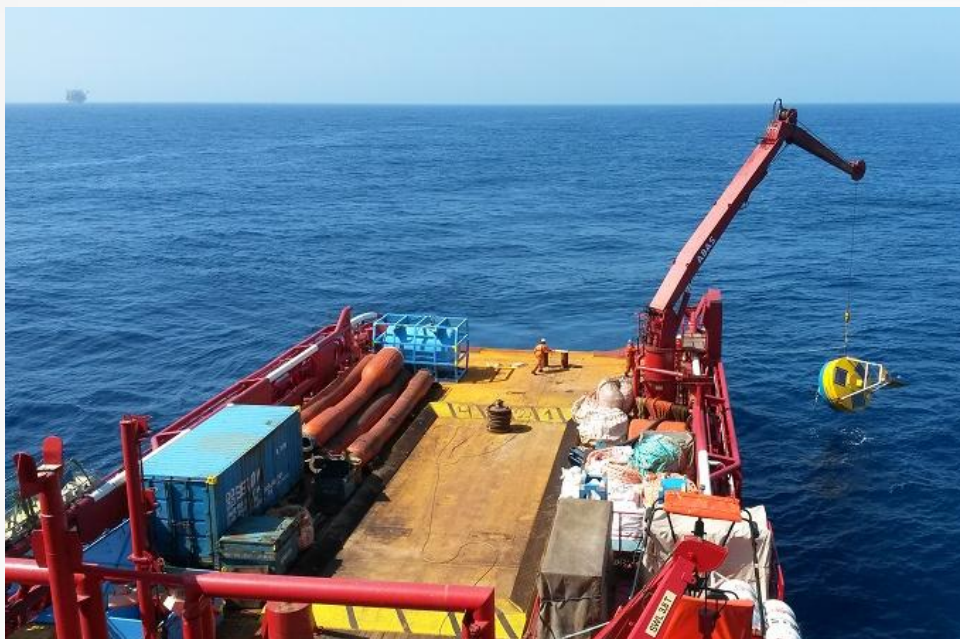
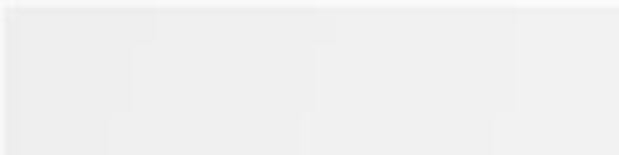


# Development Phases

## Phase 2 (2013 - 2016)

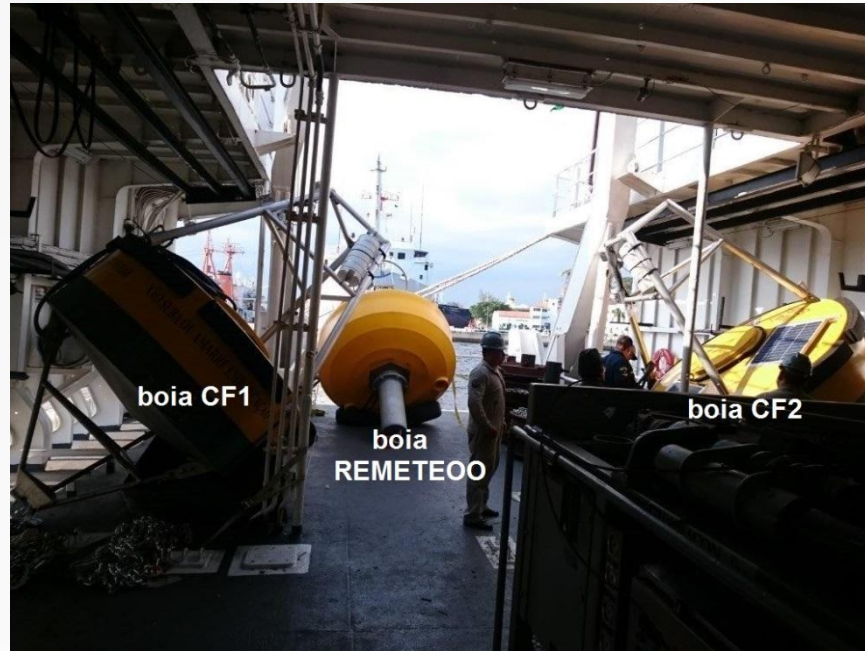
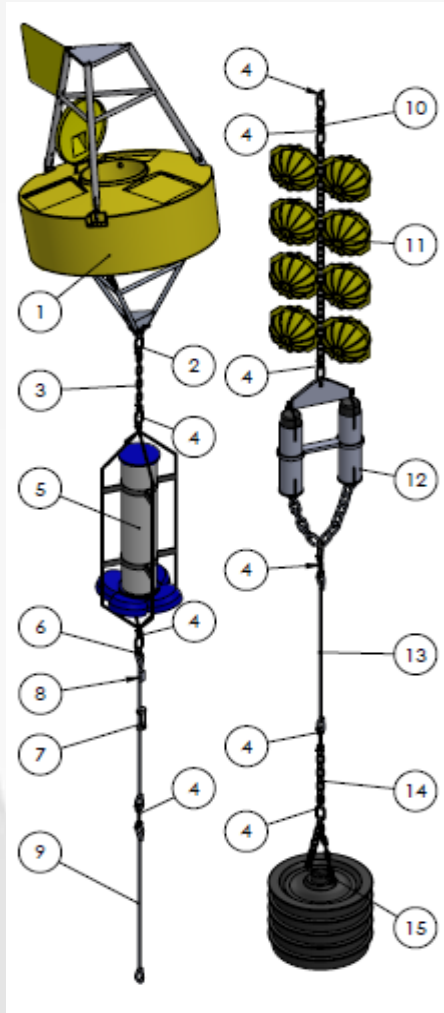


## Phase 2 (2013 - 2016)



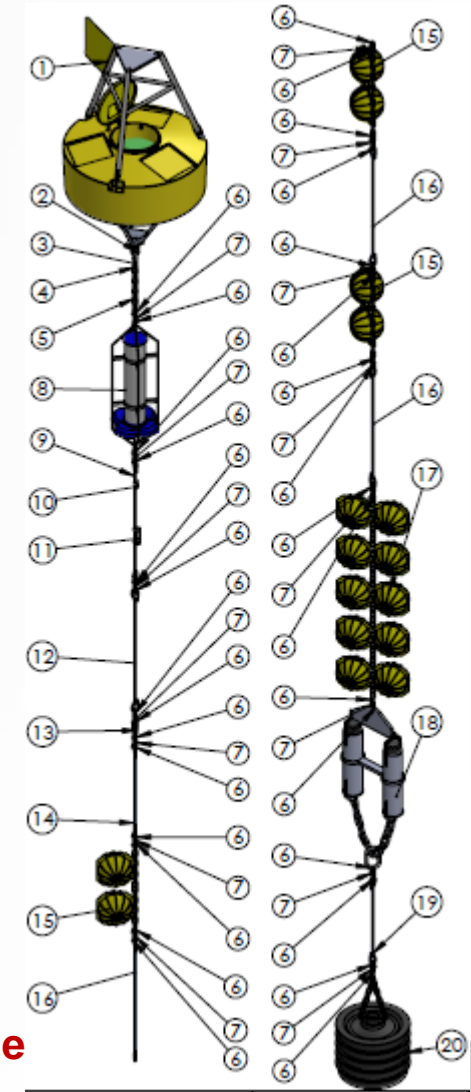
# Development Phases

## Phase 2 (2013 - 2016)

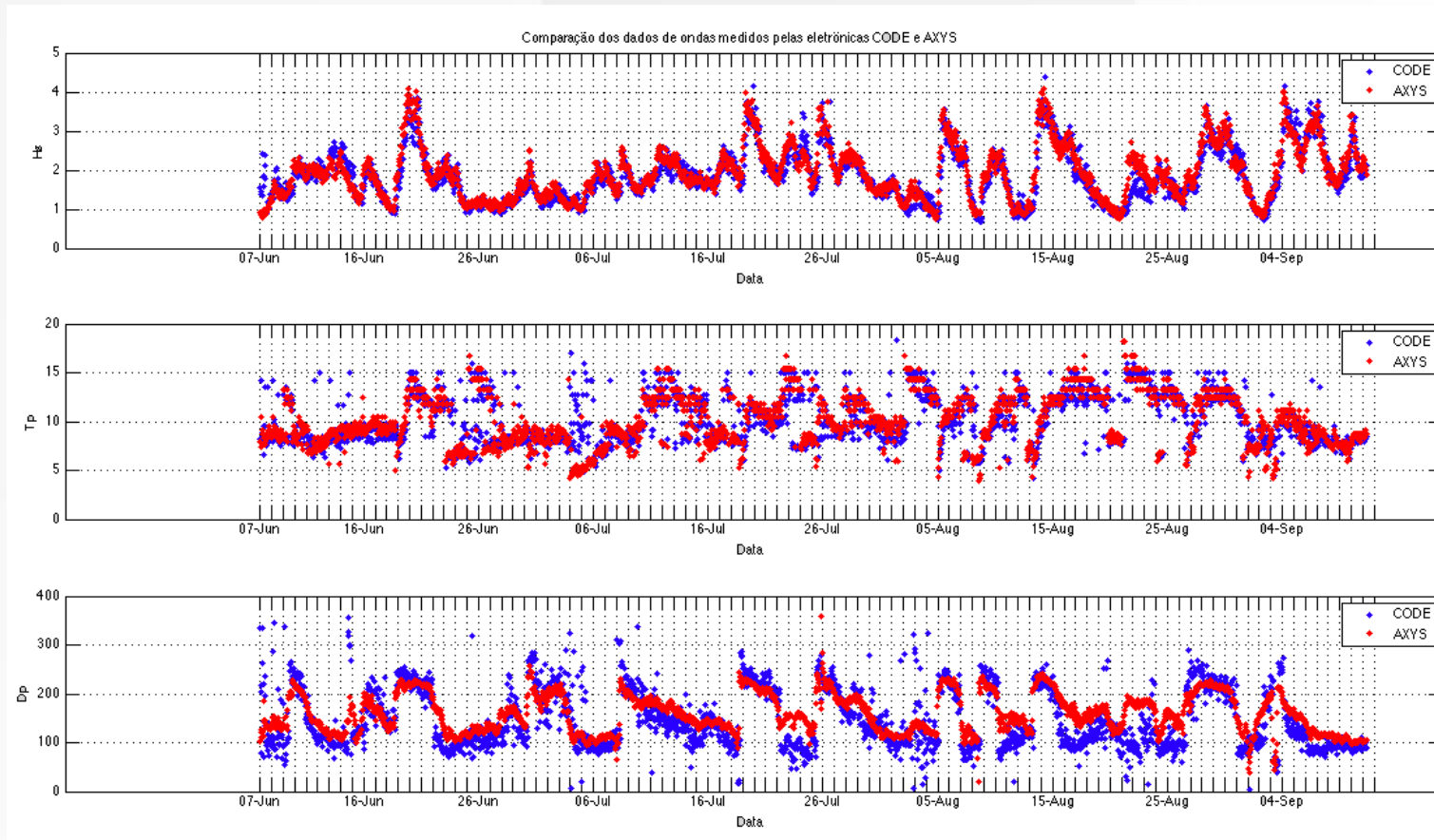


300 meter mooring line

2200 meter line

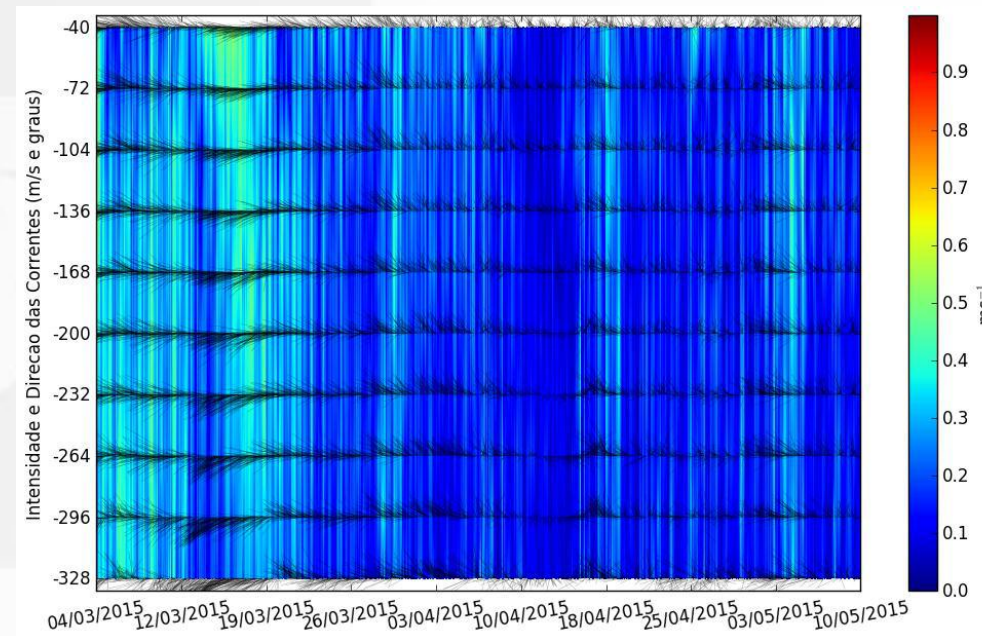
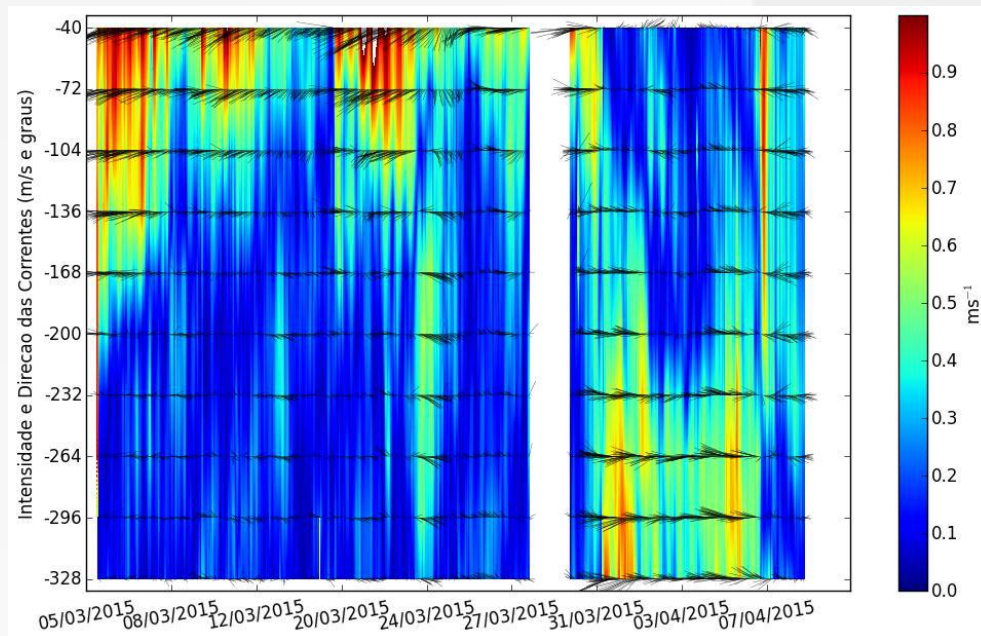


## Phase 2 (2013 - 2016)





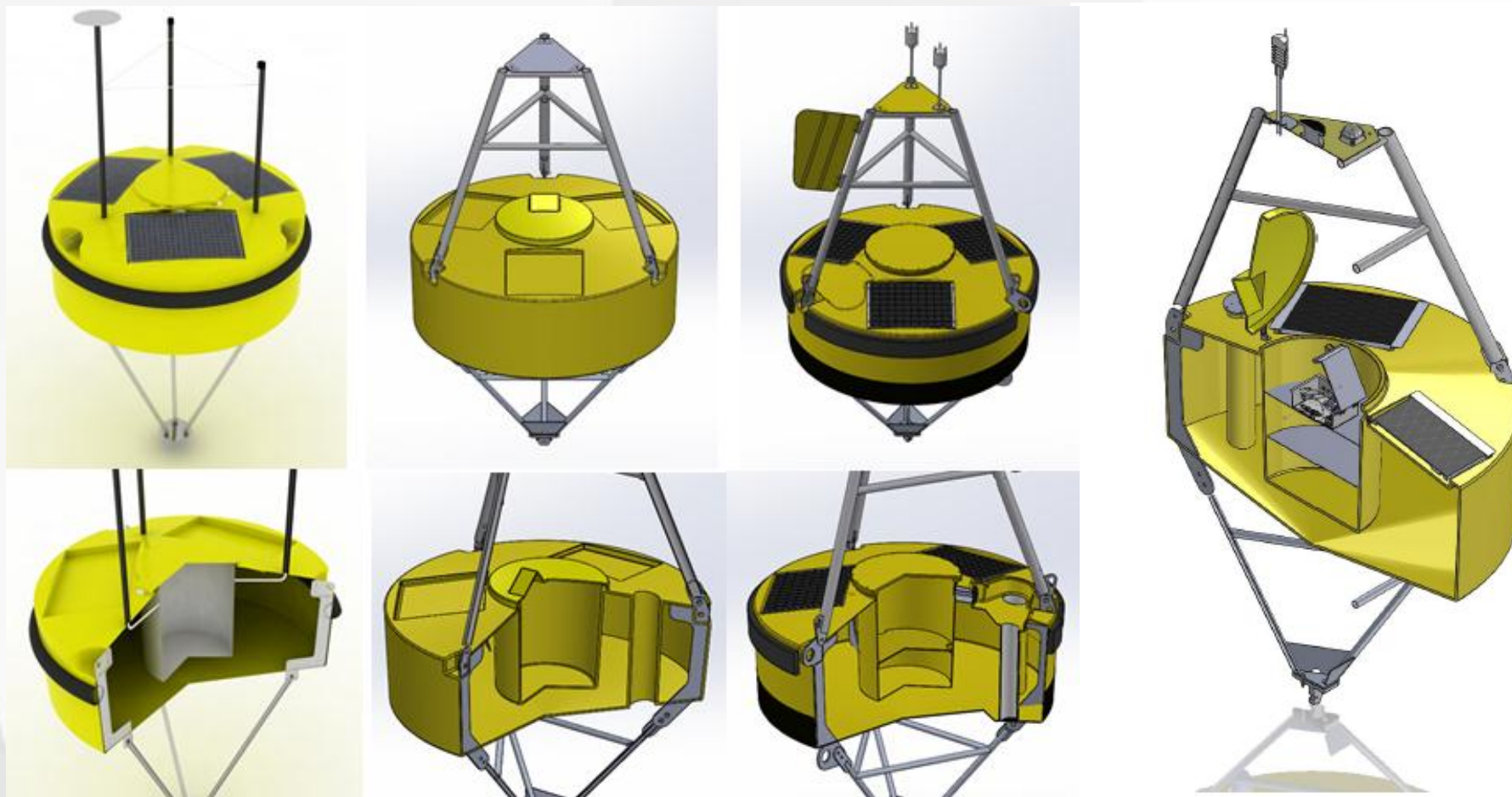
## Phase 2 (2013 - 2016)



## Buoy Hull

- ✓ 2.5-meter diameter;
- ✓ On-site assembly of bridle and tower;
- ✓ Fiber-glass w/ INOX structural inserts;
- ✓ Payload compartment w/ extra room;
- ✗ Payload compartment hatch w/ bolts;
- ✗ No groove or recess for passing cables on deck;
- ✗ No moon pool for surface sensors;

## Buoy Hull



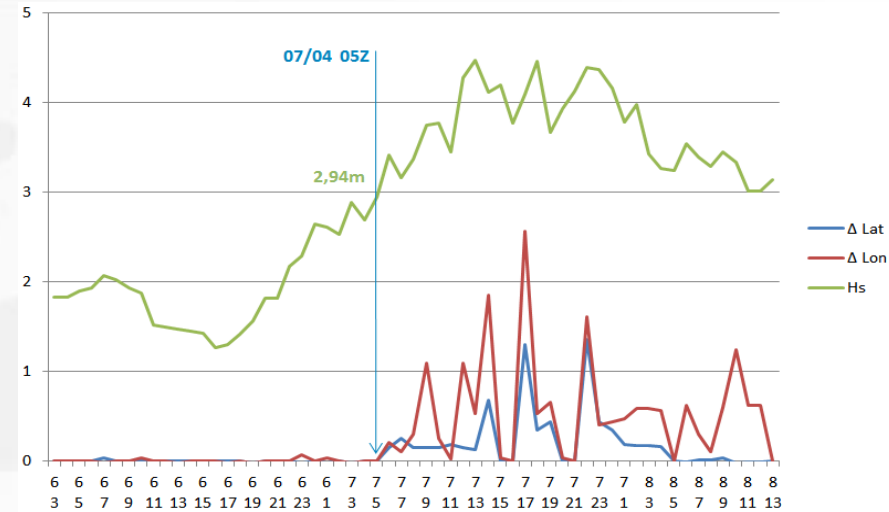
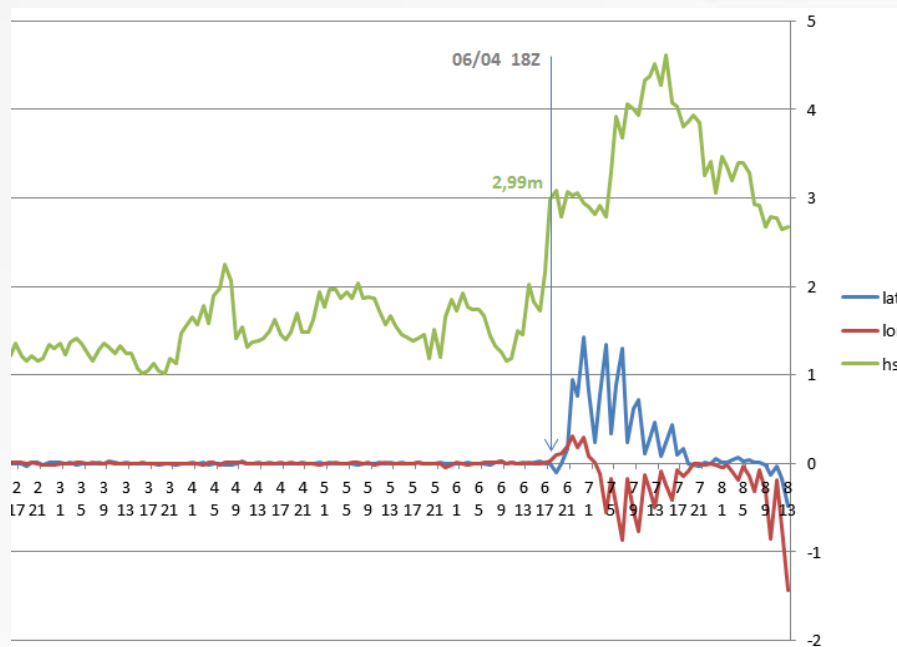
## Mooring Line

- ✓ **Locally supplied steel cables (up to 6 month);**
- ✓ **Locally supplied synthetic PP cables;**
- ✗ **Locally supplied shackles (size upgrade);**
- ✗ **ADCP cable assembly (not solved);**
- ✗ **Line Configuration Project (new approach).**

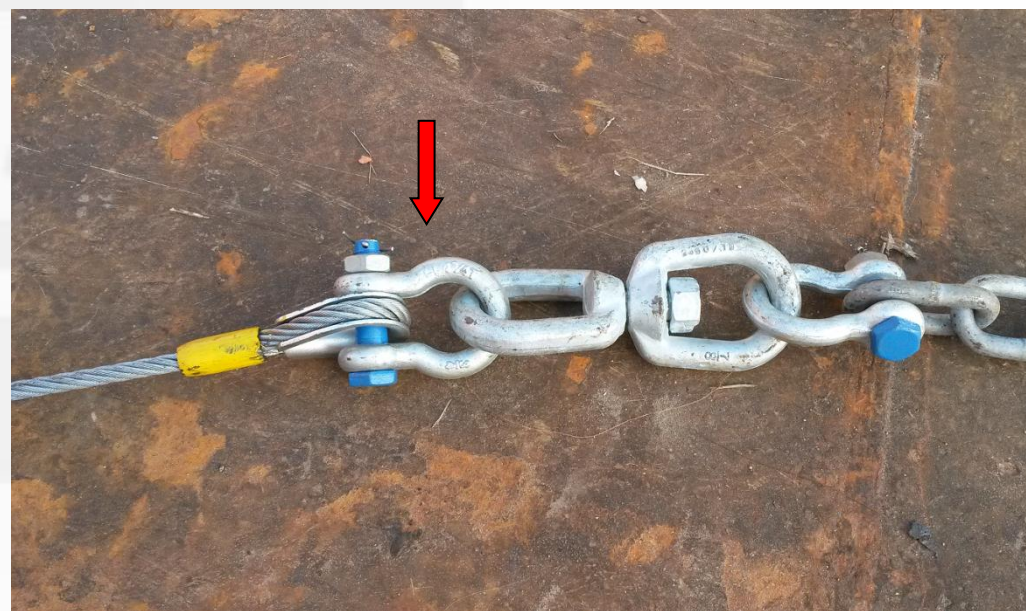
## Mooring Line



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## Mooring Line



## Electronis Payload

- ✓ **AHRS for hull motions (waves);**
- ✓ **FOG reference sensor for hull motions;**
- ✓ **Satellite, BT and local wi-fi comm;**
- ✓ **Integration of new sensors (Bouy-cam, etc.)**
- ✗ **Corrosion on connectors, cables terminals, etc;**
- ✗ **Leakage of batteries;**